

Accu-Lube® LB-6100

Light Viscosity MQL

FEATURES

- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

- Moderate-duty milling, drilling, tapping, stamping and punching
- Heavy-duty machining, sawing and cutting
- Sawing large diameter solids
- Large diameter tapping
- Deep hole drilling
- Operations that generate a lot of heat

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Dispose in accordance with all applicable regulations.



PHYSICAL PROPERTIES

Appearance / Physical State	Liquid
Color	Blue
Odor	Mild
Boiling Point / Range	>392 °F (>200 °C)
Water Solubility	Insoluble.
Specific Gravity	0.94
VOC Content	1.24 % ; 12.41 g/L
Flash Point	400°F (204°C)
Pour Point	-40°F (-40°C)
Viscosity	10.4 cSt @ 40°C

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LB6100	1 gal	jug	4	34 lbs
LB6155	55 gal	drum	1	459 lbs



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